## **CLAIMS**

What is claimed is:

1	1.	A magnetic head, comprising:
2		a sensor having a free layer, the free layer having a magnetic moment; and
3		hard bias structures positioned towards opposite ends of the sensor, the hard bias
4		structures stabilizing the magnetic moment of the free layer, each hard
5		bias structure comprising;
6		an antiparallel (AP) pinned layer structure, the AP pinned layer structure
7		having a middle pinned layer aligned along a plane of the free
8		layer of the sensor, and outer pinned layers positioned on opposite
9		sides of the middle pinned layer; and
10		an antiferromagnetic layer positioned towards each of the AP pinned layer
11		structures, each antiferromagnetic layer stabilizing a magnetic
12		moment of the pinned layer closest thereto.
1	2.	A head as recited in claim 1, wherein a net magnetic moment of the AP pinned
2		layer structure is about zero.
1	3.	A head as recited in claim 1, wherein a thickness of the middle pinned layer is at
2		least as thick as the free layer of the sensor.

1	4.	A head as recited in claim 1, wherein a thickness of the middle pinned layer is at
2		least twice as thick as the free layer of the sensor.
1	5.	A head as recited in claim 1, wherein the outer pinned layers are misaligned from
2		the free layer.
1	6.	A head as recited in claim 1, wherein the pinned layers of the AP pinned layer
2		structure each include at least Co, wherein the pinned layers are separated by a
3		layer of Ru.
1	7.	A head as recited in claim 1, wherein the antiferromagnetic layers each include at
2		least one of PtMn and IrMn.
1	8.	A magnetic head, comprising:
2		a sensor having a free layer, the free layer having a magnetic moment; and
3		hard bias structures positioned towards opposite ends of the sensor, the hard bias
4		structures stabilizing the magnetic moment of the free layer, each hard
5		bias structure comprising;
6		an antiparallel (AP) pinned layer structure, the AP pinned layer structure
7		having a first pinned layer aligned along a plane of the free layer of
8		the sensor, and at least a second pinned layer for pinning a
9		magnetic orientation of the first pinned layer; and

10		an antiferromagnetic layer positioned towards each of the AP pinned layer
11		structures, each antiferromagnetic layer stabilizing a magnetic
12		moment of the pinned layer closest thereto.
1	9.	A head as recited in claim 1, wherein a net magnetic moment of the AP pinned
2		layer structure is about zero.
1	10.	A head as recited in claim 1, wherein a thickness of the first pinned layer is at
2		least as thick as the free layer of the sensor.
1	11.	A head as recited in claim 1, wherein a thickness of the first pinned layer is at
2		least twice as thick as the free layer of the sensor.
1	12.	A head as recited in claim 1, wherein the at least second pinned layer is
2		misaligned from the free layer.
1	13.	A magnetic head, comprising:
2		a sensor having a free layer, the free layer having a magnetic moment; and
3		hard bias structures positioned towards opposite ends of the sensor, the hard bias
4		structures stabilizing the magnetic moment of the free layer, each hard
5		bias structure comprising;
6		an antiparallel (AP) pinned layer structure, the AP pinned layer structure
7		having a first pinned layer aligned along a plane of the free layer of

8		the sensor, and at least a second pinned layer for pinning a
9		magnetic orientation of the first pinned layer.
1	14.	A head as recited in claim 13, wherein each AP pinned layer structure includes a
2		middle pinned layer aligned along a plane of the free layer of the sensor, and outer
3		pinned layers positioned on opposite sides of the middle pinned layer.
1	15.	A head as recited in claim 13, wherein a net magnetic moment of the AP pinned
2		layer structure is about zero.
1	16.	A head as recited in claim 13, wherein a thickness of the first pinned layer is at
2		least as thick as the free layer of the sensor.
1	17.	A head as recited in claim 13, wherein a thickness of the first pinned layer is at
2		least twice as thick as the free layer of the sensor.
1	18.	A head as recited in claim 13, wherein the at least second pinned layer is
2		misaligned from the free layer.
1	19.	A magnetic storage system, comprising:
2		magnetic media;
3		at least one head for reading from and writing to the magnetic media, each head
4		having:

5		a reading portion having the structure recited in claim 1;
6		a write element coupled to the sensor;
7		a slider for supporting the head; and
8		a control unit coupled to the head for controlling operation of the head.
1	20.	A magnetic storage system, comprising:
2		magnetic media;
3		at least one head for reading from and writing to the magnetic media, each head
4		having:
<b>5</b> .		a reading portion having the structure recited in claim 13;
6		a write element coupled to the sensor;
7		a slider for supporting the head; and
8		a control unit coupled to the head for controlling operation of the head